

Work Order ID 58921

Page 1

May 19, 2010 2:52:09 PM

Item ID: D3186-4

Accept



Setup Start



Revision ID:

Item Name: Spacepod Door, RH

Stop



Start Date: 5/19/10 Start Qty: 1.00



Cust Item ID:

Required Date: 6/18/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: CL

Date: 10/5/19

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D3186	Rev E

100



Small Fab

Small Fab

Small Fab

0.00

Memo

0.00

1-Drill holes and cut out slots for latch as per dwg D3186 (D3186-4 detail)

ZT 11-02-03

110



QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

S Morloz

#

120



Packaging

Packaging

Identify as per dwg & Stock Location: Computer

0.00

Memo

0.00

ZT 11-02-07

Work Order ID 58921

Page 2

May 19, 2010 2:52:09 PM

Item ID: D3186-4

Accept



Setup Start



Revision ID:

Item Name: Spacepod Door, RH

Stop



Start Date: 5/19/10 Start Qty: 1.00



Cust Item ID:

Required Date: 6/18/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



QC21- Final Inspection - Work Order Release

0.00

QC
Quality Control

Memo

0.00

MF
11-02-07

Picklist Print

Page 1

May 19, 2010 2:52:08 PM

Work Order ID: 58921



Parent Item: D3186-4



Parent Item Name: Spacepod Door, RH

Start Date: 5/19/10

Required Date: 6/18/10

Comments: IPP Rev:A New Issue 07-01-11 EC
IPP rev.B revD 07.03.07 ec

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
D3186-2M		Manufactured	No			100	Each	0.0000	1		BT	11 - 02-02

64598

SPACEPOD DOOR RH

